## **Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claims 1-13 (Cancelled).

14. (Currently Amended) A metal-coating-film laminate system comprising: a metal substrate;

a coating applied to the metal substrate; wherein said coating has a thickness that is from 5 to 500 nm;

said coating has a content of carbon atoms that corresponds to from 5 to  $500 \text{ mg/m}^2$  of the coating area;

said coating covers at least 90% of the surface of the metal; and

said coating comprises 0.01~g/L to [[2]]  $\underline{1.9}~g/L$  of polymer molecules that comprise units conforming to general formula (I):

in which:

 $X^1$  independently in each structural unit is a hydrogen atom or a moiety  $Z^1$  conforming to general formula (II):

$$Z^{1} = -CH_{2} - N$$

$$R^{1}$$

$$R^{2}$$
(II)

in which each of  $R^1$  and  $R^2$  independently is a hydrogen atom, a  $C_1$  to  $C_{10}$  monovalent alkyl moiety, or a  $C_1$  to  $C_{10}$  monovalent hydroxyalkyl moiety;

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 $Y^1$ , independently for each unit, is a hydrogen atom, a hydroxyl group, a  $C_1$  to  $C_5$  alkyl moiety, a  $C_1$  to  $C_5$  hydroxyalkyl moiety, a  $C_6$  to  $C_{12}$  aryl, benzyl, or benzo moiety, or a moiety conforming to general formula (III):

in which, independently for each unit according to general formula (I) in which  $Y^1$  conforms to general formula (III), each of  $R^3$  and  $R^4$  is independently a hydrogen atom, a  $C_1$  to  $C_{10}$  alkyl moiety, or a  $C_1$  to  $C_{10}$  hydroxyalkyl moiety, and  $X^2$  is a hydrogen atom or a moiety  $Z^2$  conforming to general formula (IV):

$$Z^2 = -CH_2 - N R^5$$
(IV)

in which each of  $R^5$  and  $R^6$  is independently a hydrogen atom, a  $C_1$  to  $C_{10}$  alkyl moiety, or a  $C_1$  to  $C_{10}$  hydroxyalkyl moiety; and

 $Y^2$ , independently for each unit, is a hydrogen atom or, when  $Y^1$  and  $Y^2$  are bonded to adjacent carbon atoms in the aromatic ring shown in general formula (I),  $Y^1$  and  $Y^2$ , and said adjacent carbon atoms to which  $Y^1$  and  $Y^2$  are bonded together may constitute a condensed benzene ring,

said polymer molecules that comprise structural units conforming to general formula (I) having a total number of  $Z^1$  and  $Z^2$  moieties and a distinct (but not necessarily unequal) total number of (i) units conforming to general formula (I) and (ii)  $Y^1$  moieties that conform to general formula (III), such that the total number of  $Z^1$  and  $Z^2$  moieties has a ratio to the total number of units conforming to general formula (I) and  $Y^1$  moieties that conform to general formula (III) that is from 0.2:1.0 to 1.0:1.0; and

a film applied to the coating.

- 15. (Previously Presented) A metal-coating-film laminate system according to claim 14, in which Y<sup>1</sup> in general formula (I) conforms to general formula (III).
- 16. (Previously Presented) A metal-coating-film laminate system according to claim 14, in which the coating comprises a total of at least 0.1 mg/m² of phosphorus atoms present in phosphoric acid-like compounds and silicon atoms present in organosilicon compounds.
- 17. (Previously Presented) A metal-coating-film laminate system according to claim 15, in which the coating comprises a total of at least 0.1 mg/m² of phosphorus atoms present in phosphoric acid-like compounds and silicon atoms present in organosilicon compounds.
- 18. (Previously Presented) A metal-coating-film laminate system according to claim 14, wherein:

said coating has a thickness in a range from 50 to 300 nm; and said coating has a content of carbon atoms that corresponds to from 50 to 200 mg/m² of the coating area.

- 19. (Previously Presented) A metal-coating-film laminate system according to claim 14 in which the coating system is applied to the metal substrate as a reactive coating.
- 20. (Previously Presented) A metal-coating-film laminate system according to claim 14 in which the coating system is applied to the metal substrate as a dry-in-place coating.
- 21. (Previously Presented) A metal-coating-film laminate system according to claim 14 in which the metal substrate is selected from the group consisting of iron, steel, and aluminum.

- 22. (Currently Amended) A method of use of a coating composition in a film laminating process, comprising the steps of:
- (1) providing a surface of a metal substrate with the coating composition so that the metal substrate is suitable for laminating a film thereto, said method comprising the steps of:
  - (I) preparing the coating composition by providing a waterborne composition that comprises water and:
    - (A) at least 0.01 g/L to [[2]] 1.9 g/L of polymer molecules comprising units conforming to general formula (I):

$$CH_2$$
  $CH_2$ 

in which:

 $X^{1}$ , independently in each structural unit, is a hydrogen atom or a moiety  $Z^{1}$  conforming to general formula (II):

$$Z^{I} = -CH_2 - N R^{I}$$

$$R^{2}$$
(II)

in which each of  $R^1$  and  $R^2$  independently is a hydrogen atom, a  $C_1$  to  $C_{10}$  monovalent alkyl moiety, or a  $C_1$  to  $C_{10}$  monovalent hydroxyalkyl moiety;  $Y^1$ , independently for each unit, is a hydrogen atom, a hydroxyl group, a  $C_1$  to  $C_5$  alkyl moiety, a  $C_1$  to  $C_5$  hydroxyalkyl moiety, a  $C_6$  to  $C_{12}$  aryl, benzyl, or benzo moiety, or a moiety conforming to general formula (III):

$$- \bigvee_{\substack{l \\ C \\ R^4}}^{R^3} OH \qquad (III)$$

in which, independently for each unit according to general formula (I) in which  $Y^1$  conforms to general formula (III), each of  $R^3$  and  $R^4$  is independently a hydrogen atom, a  $C_1$  to  $C_{10}$  alkyl moiety, or a  $C_1$  to  $C_{10}$  hydroxyalkyl moiety, and  $X^2$  is a hydrogen atom or a moiety  $Z^2$  conforming to general formula (IV):

$$Z^2 = -CH_2 - N R^5$$
(IV)

in which of  $R^5$  and  $R^6$  is independently a hydrogen atom, a  $C_1$  to  $C_{10}$  alkyl moiety, or a  $C_1$  to  $C_{10}$  hydroxyalkyl moiety; and

 $Y^2$ , independently for each unit, is a hydrogen atom or, when  $Y^1$  and  $Y^2$  are bonded to adjacent carbon atoms in the aromatic ring shown in general formula (I),  $Y^1$  and  $Y^2$ , and said adjacent carbon atoms to which  $Y^1$  and  $Y^2$  are bonded together may constitute a condensed benzene ring,

said polymer molecules that comprise structural units conforming to general formula (I) having a total number of  $Z^1$  and  $Z^2$  moieties and a distinct (but not necessarily unequal) total number of (i) units conforming to general formula (I) and (ii)  $Y^1$  moieties that conform to general formula (III), such that the total number of  $Z^1$  and  $Z^2$  moieties has a ratio to the total number of units conforming to general formula (I) and  $Y^1$  moieties that conform to general formula (III) that is from 0.2:1.0 to 1.0:1.0;

and, optionally, at least one of the following components:

- (B) phosphoric acid-type compounds; and
- (C) organosilicon compounds,

said waterborne composition having a pH in a range from 2.5 to 6.5;

- (II) contacting said surface of said metal substrate with the waterborne composition provided in step (I) for a sufficient time at a sufficient temperature to form a solid coating containing constituents of said waterborne composition, said solid coating adhering to said surface of said metal substrate and being itself covered, at least initially, by a coating of liquid;
- (III) after step (II), drying the metal surface so as to remove from the metal surface the liquid constituents of the coating initially formed in step (II) or of a successor liquid coating formed by rinsing the surface of said metal substrate as modified after step (II) with water; and
- (2) applying a film to the metal substrate coated with the composition provided according to step (1) to form a metal-coating-film laminate system whereby the method reduces industrial waste and minimizes gaseous emissions.
- 23. (Previously Presented) A method of use of a coating composition in a film laminating process according to claim 22, in which Y<sup>1</sup> in general formula (I) conforms to general formula (III).
- 24. (Previously Presented) A method of use of a coating composition in a film laminating process according to claim 23, in which the waterborne composition provided in step (I) comprises silicon atoms present in organosilicon compounds.
- 25. (Previously Presented) A method of use of a coating composition in a film laminating process according to claim 23, wherein the coating of liquid formed in step (II) is rinsed with water so as to form a successor coating before completion of step (III).

## 26. (Cancelled)

- 27. (Previously Presented) A method of use of a coating composition in a film laminating process according to claim 22, in which the coating system is applied to the metal substrate as a reactive coating.
- 28. (Previously Presented) A method of use of a coating composition in a film laminating process according to claim 22, in which the coating system is applied to the metal substrate as a dry-in-place coating.
- 29. (Previously Presented) A method of use of a coating composition in a film laminating process according to claim 22, in which the metal substrate is selected from the group consisting of iron, steel, and aluminum.
- 30. (Previously Presented) A method of use of a coating composition in a film laminating process according to claim 22 wherein the film is selected from the group consisting of polyethylene, polycarbonate, polyester, and polymers of vinyl terephthalate.